

Receiving Report

Date: 11/04/29

Batch No: m 117577

Supplier: Yacheng steel

Dart P/O: 13954

Packing Slip: Yes ☐ No ☐
 Invoice: Yes ☐ No ☐
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☐ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☐
 Shipment Complete: Yes ☐ No ☐ N/A ☐
 QC6 Inspection ☐ N/A ☐
 Work Order 8000129 N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
4130NT	1.1" x .120	25	0	0	25	

Initials of receiver (if shipment OK) Level 12 CX

Production/Admin:

Date 11/04/29

Received/Costing 13954

Initial CX

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]

SHIPPER

No. 21904

PG 1 OF 1




05

FACTORY STEEL & METAL SUPPLY 14020 OAKLAND AVENUE DETROIT, MI 48203 (313)883-6300 PHONE (313)883-4883 FAX			PURCHASE ORDER # P013954 JOB NAME ORDER DATE 04/27/2011			BUYER CHANTEL CLAVOJE Tel (613) 632-3336 Fax (613) 632-4443 SALES REP MICK HALON			SHIP DATE 04/28/2011 SHIP VIA FED-EX AIR RESALE # 59-2958719		
SOLD TO DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7			SHIP TO DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7			TERMS NET 30 DAYS					
LINE	QUANTITY	QTY SHIPPED	DESCRIPTION	WIDTH	LENGTH	WEIGHT					
1	2 PCS		RD-N34083 4130N CD SM.LSS RD TUBE 3/4" OD X .083W		25' RL ✓	28.974					
2	1 PC		SQ-N.1125 4130N CD SM.LSS SQ TUBE 1" X .125W		25' RL	37.208					
3	1 PC		CUT CUTTING CHARGES IN THIRDS			0.000					
TOTAL WT 66 LBS 1439509			RECEIVED BY - PRINTED NAME [Signature]								
RECEIVED BY - SIGNATURE [Signature]			DATE RECEIVED [Blank]								

PRINT DATE/TIME: 04/29/2011 11:54

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DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PO REPRINT
 Purchase Order ID PO13954
 Purchase Order Date 4/27/2011
 PO Print Date 4/27/2011
 Page Number 1 of 1

Order From : FACTORY STEEL 14020 OAKLAND AVE. DETROIT, MI 48203 US		* RUSH * VU-FAC001		ATTN: mich.																																																	
Contact Name Vendor Phone 313 883 6300 Vendor Fax 313 883 4883 Vendor Account Nbr		Buyer Requisition Nbr Tax Resale Nbr 10127-2607 Net 30 Currency USD FOB Destination-Collect		Buyer Chantal Lavoie																																																	
Ship To : DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA		FAXED 4/27/2011																																																			
<table border="1"> <thead> <tr> <th>Line Nbr</th> <th>Reference</th> <th>Description/</th> <th>Reg Date/</th> <th>Reg Qty/</th> <th>Ship Method</th> <th>Unit Price</th> <th>Extended Price</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>M4130NT0.750W.083</td> <td>4130 RD Tube .750 x .083W</td> <td>4/29/2011</td> <td>50.00</td> <td>FedEx PI collect</td> <td>\$7,300.00</td> <td>\$365.00</td> </tr> <tr> <td colspan="8"> Special Inst: MATERIAL: AISI 4130N STEEL TUBING AS PER MIL-6736 OR AMS 6371/6360/6361/6362/6373 OR 6374 NOTE: PLEASE SHIP FED EX PI ACCT: # 15179324-0 </td> </tr> <tr> <td>2</td> <td>M4130NT1.000W.120</td> <td>4130 RD Tube 1.00 x .120wall</td> <td>4/29/2011</td> <td>25.00</td> <td>FedEx PI collect</td> <td>\$9,750.00</td> <td>\$243.75</td> </tr> <tr> <td colspan="8"> Special Inst: MATERIAL SPECS AS ABOVE CUTTING FEES 1.00 FedEx PI collect \$35,000.00 Each </td> </tr> <tr> <td colspan="6"> PO Total: </td> <td>\$643.75</td> <td></td> </tr> </tbody> </table>						Line Nbr	Reference	Description/	Reg Date/	Reg Qty/	Ship Method	Unit Price	Extended Price	1	M4130NT0.750W.083	4130 RD Tube .750 x .083W	4/29/2011	50.00	FedEx PI collect	\$7,300.00	\$365.00	Special Inst: MATERIAL: AISI 4130N STEEL TUBING AS PER MIL-6736 OR AMS 6371/6360/6361/6362/6373 OR 6374 NOTE: PLEASE SHIP FED EX PI ACCT: # 15179324-0								2	M4130NT1.000W.120	4130 RD Tube 1.00 x .120wall	4/29/2011	25.00	FedEx PI collect	\$9,750.00	\$243.75	Special Inst: MATERIAL SPECS AS ABOVE CUTTING FEES 1.00 FedEx PI collect \$35,000.00 Each								PO Total:						\$643.75	
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PO Total:						\$643.75																																															
PO Instructions: PLEASE SHIP FEDEX PI AIR ACCT: 15179324-0		Change Date: 4/27/2011		No substitution or deviation without consent. Certificate of Conformity or Material Certification required when applicable																																																	

MATERIAL CERTIFICATION
 READ UPON DELIVERY

PACKING LIST

No. 25555 PG 1 OF 1



FACTORY STEEL & METAL SUPPLY 14020 OAKLAND AVENUE DETROIT, MI 48203 (313)883-6300 PHONE (313)883-4883 FAX		PURCHASE ORDER # P013954 JOB NAME DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7		BUYER CHANTIEL CLAVOIE Tel (613) 632-3336 Fax (613) 632-4443		SHIP DATE 04/22/2011 SHIP VIA FED-EX AIR RESALE # 59-2958719 SHIP INST SHIP INST	
SOLD TO DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7		SALES ORDER # 21904 ORDER DATE 04/27/2011		SALES REP MICK HALON CARRIER FED EX AIR P1 PRO# 797-040-261-080		TERMS NET 30 DAYS FOB DETROIT	

LINE	PCS	QUANTITY	DESCRIPTION	WIDTH	LENGTH	WEIGHT	UNIT PRICE	TOTAL
1	2	50.33 FT	RD-N34083 4130N CD SMLSS RD TUBE 3/4" OD X .083W Our Tag # 64146 Heat # 001M39509 Pcs 2 Total Ft 50.33	25' RL		29.760		
2	1	22.83 FT	SQ-N.1125 4130N CD SMLSS SQ TUBE 1" X .125W Our Tag # 64147 Heat # 002M52429 Pcs 1 Total Ft 22.83	25' RL		33.971		
3	1		CUT CUTTING CHARGES IN THIRDS MTRS (CIRCLE) FAX SHIPMENT INVOICE ALL DATE: _____ INITIAL: _____					



TOTAL WT		63 LBS		TOTAL	
RECEIVED BY - SIGNATURE		RECEIVED BY - PRINTED NAME		DATE RECEIVED	

PACKING LIST

No. 25555 PG 1 OF 1



PL



SO

FACTORY STEEL & METAL SUPPLY 14020 OAKLAND AVENUE DETROIT, MI 48203 (313)883-6300 PHONE (313)883-4883 FAX				PURCHASE ORDER # P013954 JOB NAME				BUYER CHANTEL CLAVOIE Tel# (613) 632-3336 Fax (613) 632-4443				SHIP DATE 04/22/2011			
SOLD TO DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7				SHIP TO DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7				SALES ORDER # 21904 ORDER DATE 04/27/2011				SALES REP MICK HALON		RESALE # 59-2958719	
								CARRIER FED EX AIR P1				SHIP INST			
								PRO# 797-040-261-080				BLIND Y/N N			
								TERMS NET 30 DAYS				FOB DETROIT			
LINE	PCS	QUANTITY	DESCRIPTION	WIDTH	LENGTH	WEIGHT	UNIT PRICE	TOTAL							
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TOTAL WT		63 LBS						TOTAL							
RECEIVED BY - SIGNATURE				RECEIVED BY - PRINTED NAME				DATE RECEIVED							

TEST REPORT

MICHIGAN
seamless tube



SHIPMENT 001 SOUTH LYON, MICHIGAN 48178

ORDER NUMBER	014486	CUSTOMER ORDER NUMBER	B441	DATE	05/12/04	OFC	00	COM	00	DIWI	16	NET SLS	16	GR SLS	01	ACCOUNT NUMBER	02598001FCO	US	1PT	PAGE	1
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FACTORY STEEL & METAL SUPPLY	14020 OAKLAND	SN 2	TR 3	INV 3	DETROIT	MI 48203	FACTORY STEEL & METAL SUPPLY	14020 OAKLAND AVENUE	DETROIT	MI 48203
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ANALYSIS		SHAPE		PRODUCT		FC		ANNEAL		REQUESTED	
4130-3 (EF/MO)		ROUND		COLD DRAWN				PER SPEC		06/18/04	
SEAMLESS		SPECIFICATION		CMST		DESCRIPTION		CD ALLOY AIRCRAFT		06/18/04	
PPD TRUCK											

NOTICE 2, AMS-6360K (W/DECARB LEVELS TO AMS-6371H) & AMS-1-6736N. T/R W/SHIPMENT TO INCL CHEM, PHYS, DECARB, JOMINY, GRAIN SIZE & BRINNELL. PRODUCE FROM 1-HEAT, MARK TO INCLUDE GRADE, A519-96, MILT-6736BN NOTICE 2, AMS-1-6736N, AMS-6371H & AMS-6360K.

ITEM	QUANTITY	O.D.	I.D.	WALL	LENGTH	WT/FT	WEIGHT
1	1	.750		.083		.5912	11:47:52

ITEM	BALE	NUM	PCS	FTG	HEAT NO.	NUM	ITEM	STATUS	PART	COM
1	1	1	1	211	5406	001M39509				

HEAT NO.	C	Mn	P	S	SI	NI	Cr	Mo	Cu	Al	REMARKS
001M39509	.280	.520	.011	.020	.220	.150	.860	.160	.190	.018	EF MAC STEEL

HEAT NO.	ULT. STR. PSI	YIELD, PSI	% ELONG	HARDNESS	HYDRO TEST PSI	ULTRA SONIC %	EDDY CURRENT	EXPANSION
001M39509	114,285	106,857	18.7	BHN 232-239				
001M39509	110,857	106,285	21.8	BHN 232-239				
001M39509	110,919	107,471	18.7	BHN 232-239				
001M39509	110,795	105,113	18.7	BHN 232-239				

DECARB OK
GRAIN SIZE 6
FREED 0.000 SEV 0.000
MACROS S1, R1, C1
J1 J2 J3 J4 J5 J6 J7 J8 J9 J10
49 48 45 38 37 37 35 34 33 31

We hereby certify that the reported data are correct according to Michigan Seamless Tube tests and those of its suppliers.



TEST REPORT

SHIPMENT	001	6382	MICHIGAN SEAMLESS TUBE	SOUTH LYON, MICHIGAN 48178	001
ORDER NUMBER	045207	1279	DATE	11/09/10	00
CUSTOMER ORDER NUMBER	045207	1279	COM	00	16
DIW	16	NET SLS	GR SLS	01	02598001FCO
US	4ME	PAGE	1		

FACTORY STEEL & METAL SUPPLY	14020 OAKLAND	DETROIT	MI	USA 48203	DETROIT	MI	48203
FACTORY STEEL & METAL SUPPLY	14020 OAKLAND	DETROIT	MI	USA 48203	DETROIT	MI	48203
FACTORY STEEL & METAL SUPPLY	14020 OAKLAND	DETROIT	MI	USA 48203	DETROIT	MI	48203

ROUTING	OPEN TOP/FULLY TAPPED/FOB SOUTH LYON MI	PDP TRUCK					
ANALYSIS	SHAPE	PRODUCT	FC	ANNEAL	PREM STEEL	REQUESTED	01/14/11
SPECIFICATION	AMS 6371/AS19	CD ALLOY AIRCHAFT	01/14/11	PROMISE			
SEAMLESS	AMS 6371/AS19	CD ALLOY AIRCHAFT	01/14/11	PROMISE			
SPECIAL INSTRUCTIONS	MILIT-6736BN NOTE-2, AMS-6360L, AMS-6371J, AMS-T-6736AN & 4130H, CERT TO AMS-2301J & DECARB LEVELS TO AMS-6371 & AS19-96, 80M PSI MIN YLD, AIM 90 PSI PROB FROM T-HEAT, T/R TO INCLUDE CHEM & PHYS, PAINT ENDS RED, AIM LONGEST LENGTH						

ITEM	QUANTITY	OD	ID	WALL	LENGTH	WT/FT	WEIGHT
		1.000		AVG		1.488	17.37-34
							01/24/11

ITEM	NUM	NUM	PCS	FTG	HEAT NO.	ITEM	NUM	NUM	PCS	FTG	HEAT NO.
1	1	2	20	1758	002M52429	RAND	20	261	COM	SG-N.1125	
1	1	2	20	1758	002M52429	RAND	20	261	COM	SG-N.1125	

HEAT NO.	C	Mn	P	S	SI	NI	Cr	Mo	CU	Al	REMARKS
002M52429	310	.560	.014	.017	.210	.130	.880	.170	.200	.019	EF GERDAU
HEAT NO.	ULT. STR. PSI	YIELD. PSI	% ELONG	HARDNESS	HYDRO TEST PSI	ULTRA SONIC %	EDDY CURRENT	EXPANSION	OK	FLANGE	REV. FLATTEN
002M52429	117,477	101,648	21.9	HBW 226-241	21.9	HBW 226-241					
002M52429	117,966	101,000	21.9	HBW 226-241	21.9	HBW 226-241					
002M52429	117,677	99,453	25.0	HBW 226-241	25.0	HBW 226-241					
002M52429	117,346	100,649	25.0	HBW 226-241	25.0	HBW 226-241					
DECARB OK	GRAIN SIZE 8	SEV 0.00	MACROS S1 R1 C1	J1 J2 J3 J4 J5 J6 J7 J8 J9 J10	J11 J12 J13 J14 J15 J16 J17 J18 J19 J20	J21 J22 J23 J24 J25 J26 J27 J28 J29 J30	J31 J32 J33 J34 J35 J36 J37 J38 J39 J40	J41 J42 J43 J44 J45 J46 J47 J48 J49 J50	J51 J52 J53 J54 J55 J56 J57 J58 J59 J60	J61 J62 J63 J64 J65 J66 J67 J68 J69 J70	J71 J72 J73 J74 J75 J76 J77 J78 J79 J80

We hereby certify that the reported data are correct according to Michigan Seamless Tube tests and those of its suppliers.

8.2P81F9 REV 0

MICHIGAN
SEAMLESS TUBE
9203
MICHIGAN SEAMLESS TUBE
SOUTH LYON, MICHIGAN 48178
SHIPMENT 001

ORDER NUMBER 014486 8441
DATE 05/12/04
CMT 00
QTY 51
UNIT 00
NET WT 16
GROSS WT 16
GROSS WT 01
ACCOUNT NUMBER 02598001FCD
US 1PT
PAGE 1

ROUTING
DETROIT MI 48203
FACTORY STEEL & METAL SUPPLY
14020 OAKLAND
DETROIT MI 48203
PPD TRUCK

SEAMLESS
4130-3 (EF/MO)
ROUND
COLD DRAWN
PER SPEC
CD ALLOY AIRCRAFT
06/18/04
06/18/04

ITEM QUANTITY O.D. I.D. WALL LENGTH WT WT WEIGHT
11:47:52 06/21/04
ITEM PART STATUS NUMBER
ITEM LENGTH RAND 19'-26'

ITEM NUM BALE NUM PCS FTS HEAT NO. 001M39509
ITEM BALE NUM PCS FTS HEAT NO. 001M39509
ITEM BALE NUM PCS FTS HEAT NO. 001M39509

HEAT NO. 001M39509
C .280
M .520
P .011
S .020
Si .220
Mn .150
Ni .860
Cu .160
Mo .190
Al .018 EF MAC STEEL
REMARKS

HEAT NO. 001M39509
C .280
M .520
P .011
S .020
Si .220
Mn .150
Ni .860
Cu .160
Mo .190
Al .018 EF MAC STEEL
REMARKS

WE HEREBY CERTIFY THAT THE REPORTED DATA ARE CORRECT
ACCORDING TO MICHIGAN SEAMLESS TUBE TESTS AND
THOSE OF ITS SUPPLIERS.
410P12 REV. 0

04/29/2011 FRI 12:10 FAX 613 632 4443 DART HELICOPTER SERVICES →→→ DAS - LINDA 0004/004



MICHIGAN

ORDER NUMBER	CUSTOMER ORDER NUMBER	DATE	QTY	UNIT	DESCRIPTION	SHIPMENT
4203					MICHIGAN SEAMLESS TUBE	
					SOUTH LYON, MICHIGAN 48178	001

014486	B441	05/12/04	51	00	16	16	01	02598001FC0	US	1PT	1
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14020 OAKLAND	14020 OAKLAND
FACTORY STEEL & METAL SUPPLY	FACTORY STEEL & METAL SUPPLY
HS	HS
SN	SN

DETROIT	MI	48203	14020 OAKLAND AVENUE DETROIT MI 48203
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ROUTING

OPEN TOP/FULLY TARPED/FOR SOUTH LYON MI

FBI TOLSON

ANALYSIS	SHAPE	PRODUCT	EC	ANNEAL	PER SPEC	06/18/04
4150-3 (EF/M0)	ROUND	COLD-DRAWN				REQUESTED

SEAMLESS	SPECIFICATION	QMS-6371/AS19	QMS	DESCRIPTION	CD ALLOY AIRCRAFT	06/18/64
						PROMISE

SON, STEVEN YLD, AWM 85 PSI. CERT TO A514-96, MILT-6736BN
NOTICE 2, AWS-6360K (M/DECRB LEVELS TO AWS-6374H) & AWS-T-6736N,
1/8 M/CHUBERT TO A514-96, MILT-6736BN.

BRINNELL, PRODUCED FROM 1-HEAT, MARK TO INCLUDE GRADE, GRAIN SIZE & INCL. CHEM. PHYS. DECARB. JOHNNY, GRAIN SIZE &

ITEM	QUANTITY	O.D.	I.D.	WALL	LENGTH	WT/LF	WEIGHT
------	----------	------	------	------	--------	-------	--------

06/21/04	11:47:52	083	5912	06/21/04
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[illegible]

NUM	NUM	PCS	FTG	HEAT NO.	LENGTH	STATUS	NUMBER
1	1	1	1	211	5406	001M39509	RAND 19'-26'

[illegible][illegible]

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466
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[illegible]

HEAT NO.	ULT. STR. PSI	YIELD, PSI	% ELONG.	HARDNESS	HYDRO TEST PSI	ULTRASONIC %	EPDY CURRENT	EXPANSION
001X0509	114,285	104,857	18.2	94N 020-080				

REV. PLATTEN	PLATTEN	REND.	RARE	RANGE
001M39509	BHN 232-239	106.285		110.919
001M39509	BHN 232-239	107.471		110.919
001M39509	BHN 232-239	108.285		110.919
001M39509	BHN 232-239	109.471		110.919

100.13509	110.795	105.413	10.7	BHN 232-239
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[illegible]

11 12 13 14 15 16 17 18 19 20
19 48 45 38 37 37 35 34 33 31

We hereby certify that the reported data are correct according to Michigan Seamless Tube tests and

those of the suppliers